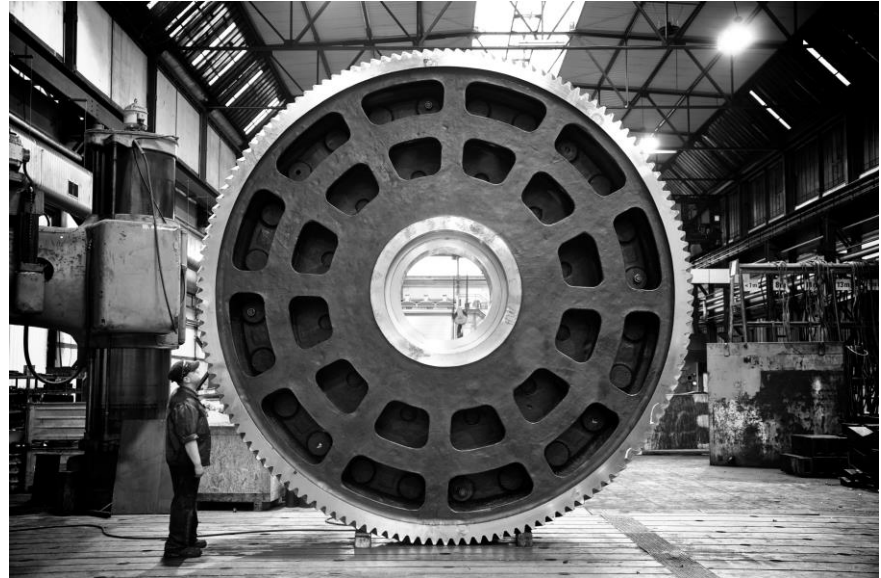


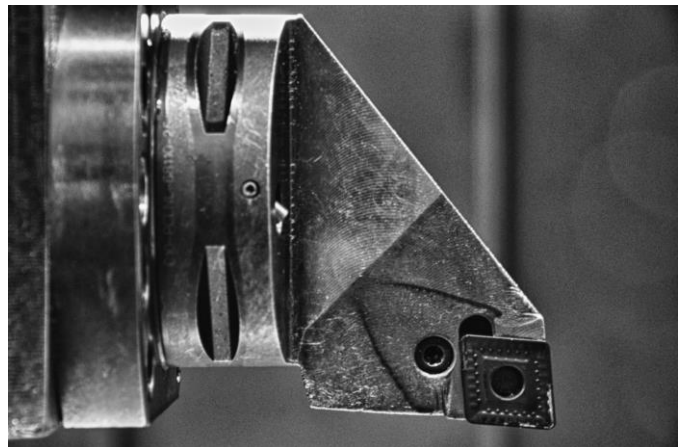
1. CUTTING

Machine	Max. weight (kg)	Module hob	Module end mill	Max. tooth height (mm)	Max. diameter (mm)
SCHIESS RF 30/60/80	100 000	5-39	8-80	800	8000
SCHIESS RFC 30/60/120	160 000	8-60	-	1 400	14 000



2. VERTICAL LATHING

Machine	Max. diameter (mm)	Max. weight (kg)	Max. height (mm)
SCHIESS 5K-600/650	6 700	80 000	3 500
SCHIESS 16K 1000	10 300	120 000	4 500



3. HORIZONTAL BORING AND MILLING

Boring mill

Machine	Max. weight (kg)	Max. milling height (mm)	Max. milling length (mm)	Max. milling width (mm)
SCHARMANN Heavycut 3.2	160 000	4 000	16 000	2 000

Portal mill

Machine	Max. weight (kg)	Max. milling height (mm)	Max. milling length (mm)	Max. milling width (mm)
WALDRICH SIEGEN PF-S-150	200 000	4 000	14 000	4 500



4. VBCM 16 (vertical bore and cutting machine)

Cutting

Machine	Max. weight (kg)	Max. module	Max. tooth height (mm)	Max. diameter (mm)
VBCM 16	350 000	50	1 500	16 000

Lathing

Machine	Max. diameter (mm)	Max. weight (kg)	Max. height (mm)
VBCM 16	16 000	450 000	6 000

